# FAIRCHILD





# **GENERAL INFORMATION -**

# MODEL 15 POSITIVE BIAS RELAY



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#### **APPLICATIONS**

The Model 15 Positive Bias Relay is designed for applications that require an output pressure that is the sum of a controlled input signal plus a fixed bias.

### **FEATURES**

#### **Performance**

- The Model 15 is sensitive to 1/4" Water Column variation which permits use in precision applications.
- A Balanced Supply Valve minimizes the effects of supply pressure variation.
- Aspirator Tube minimizes downstream pressure droop under flow conditions.

## **Functional**

• Flow of up to 40 SCFM with 100 psig Supply at 20 psig Setpoint allows use in applications requiring high flow capacity.

## **Physical**

- A Separate Control Chamber isolates the diaphragm from the main flow, eliminating hunting and buzzing.
- Mounting Bracket available.

## NOTE: -

The information for this catalog sheet is being upgraded to electronic format and will be available soon. Please go to the Information Request section of this web site to order the latest printed revision.

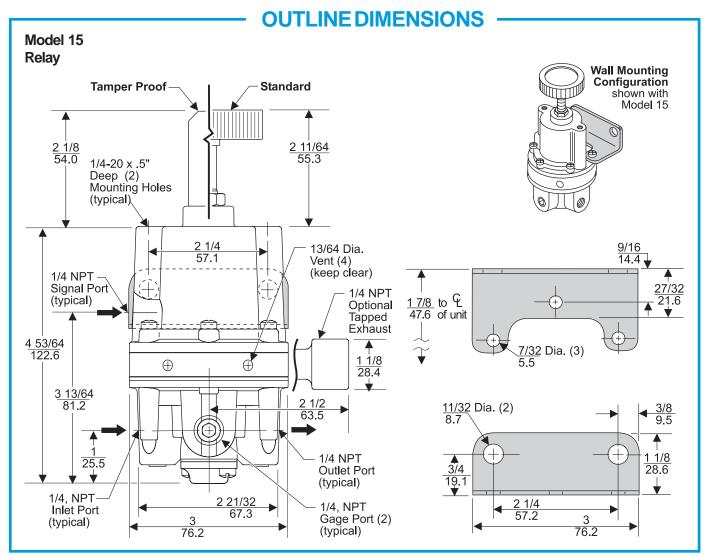


Figure 1. Outline Dimensions.

Figure 2. Mounting Bracket EB-09921. (Sold Separately)

Less than 1/4" (.64 cm)

# **SPECIFICATIONS**

Sensitivity

#### **FUNCTIONAL SPECIFICATIONS**

Supply	250 psig, [17.0 BAR],
Pressure	(1700 kPa) Maximum
Signal or Output	150 psig, [10.0 BAR],
Pressure	(1000 kPa) Maximum
Flow Capacity (SCFM)	40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig,[1.5 BAR],(1500 kPa) setpoint.
Exhaust Capacity (SCFM)	5.5(9.4m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint.
Ambient	-40°F to +200°F
Temperature	(-40°C to +93°C)

#### **PERFORMANCE SPECIFICATIONS**

	Water Column.			
Supply Pressure Effect	Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure.			
Materials of Construction Body and Housin	ng Aluminum			
Trim	Stainless Steel, Brass, Zinc Plated Steel			
Diaphragms	Nitrile on Dacron			

# **ORDERINGINFORMATION** -

Catalog N	<u>umber</u>	15 4			
Pressure I	Range ———				
psig	[BAR]	(kPa)			
0-10	[0-0.7]	(0-70)	(2)		
0.5-30	[0.03-2]	(3-200)	(3)		
1-60	[0.1-4]	(10-400)	(4)		
2-150	[0.15-10]	(15-1000)	(6)		
Pipe Size					
1/4" NPT	Γ			(2)	
3/8" NP1	Г			(3)	
Options -					
Tamper I	Proof				(T)
Tapped Exhaust					(E)
Low Blee	ed				(B)
Silicone Elastomers <sup>1</sup>					(A)
Viton Elastomers					(J)



BSPT (Tapered) BSPP (Parallel) <sup>2</sup>





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<sup>&</sup>lt;sup>1</sup> Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)

<sup>&</sup>lt;sup>2</sup> BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.